

ABSTRACT

- A large ingot is produced by casting the zirconium alloy, then the ingot is forged to
5 obtain the semi-finished product wherein the semi-finished product can be a slab for
- production of a flat product is produced from the large cast ingot in a single forging
operation at a temperature at which the zirconium alloy is in a state comprising both
the crystalline α and β phases of the alloy.

10